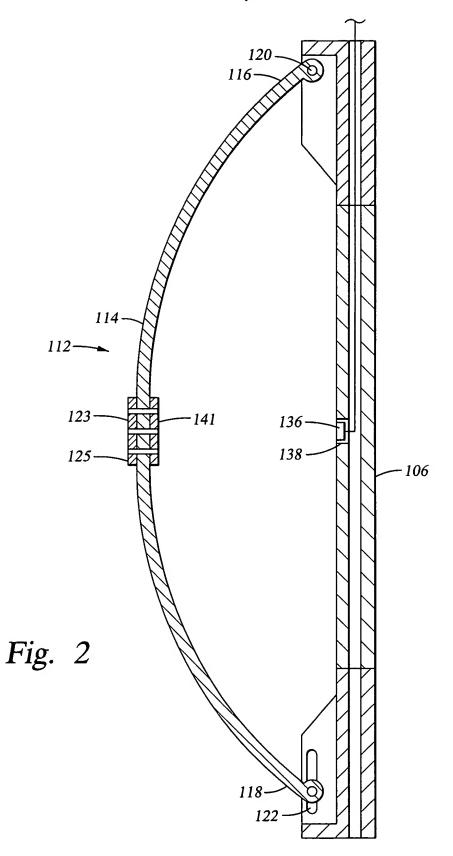
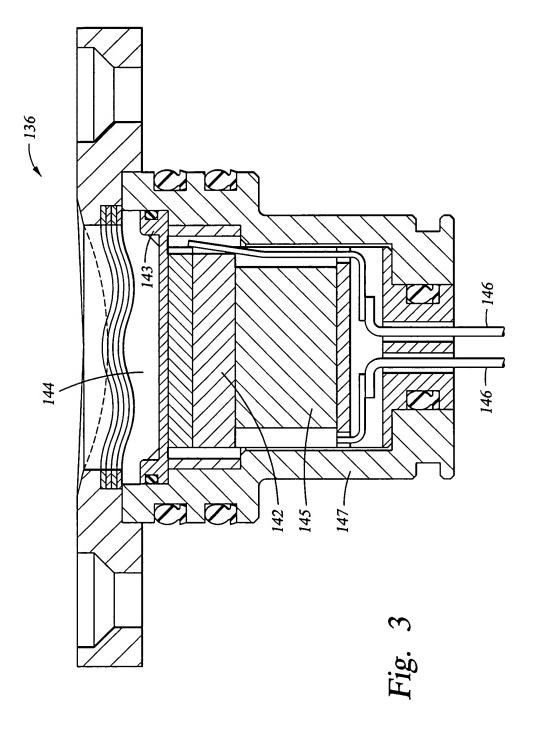
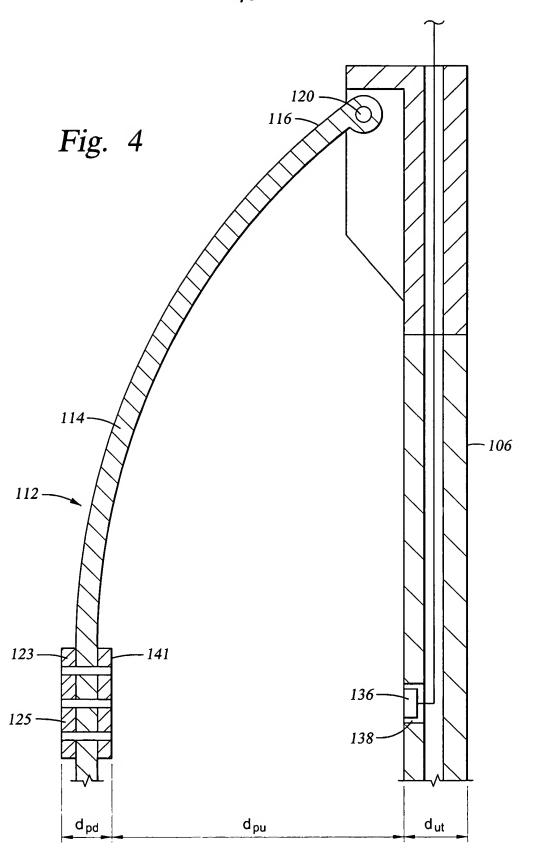
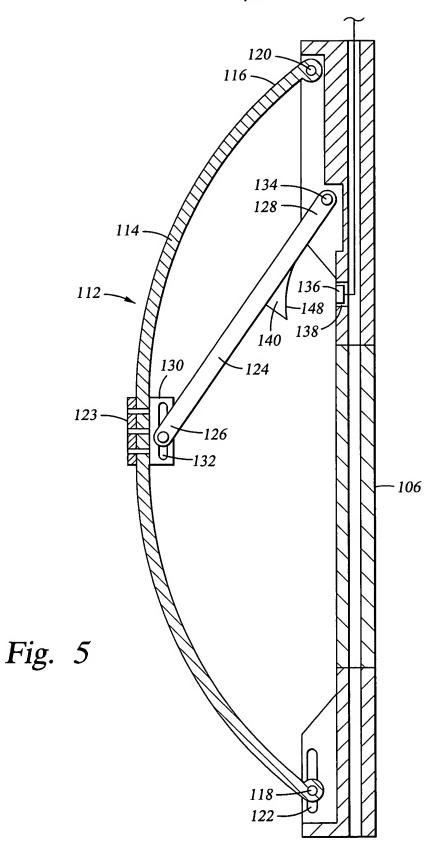


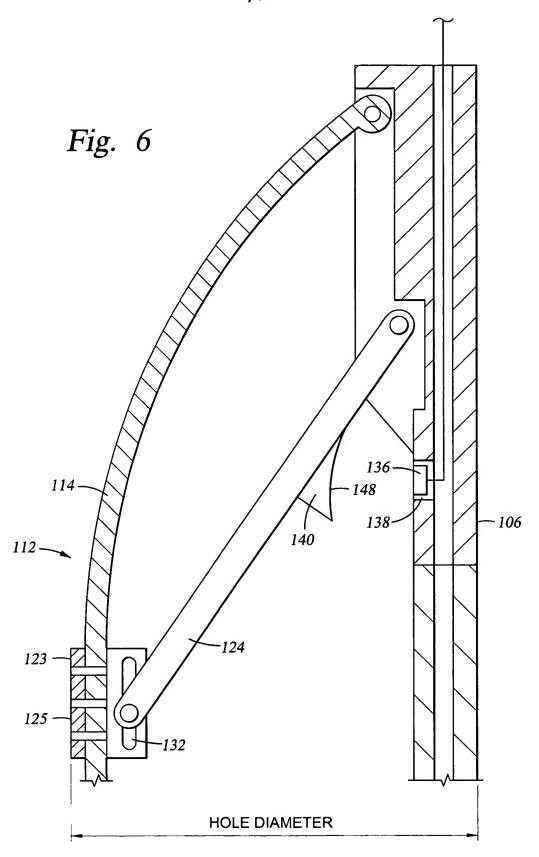
Fig. 1

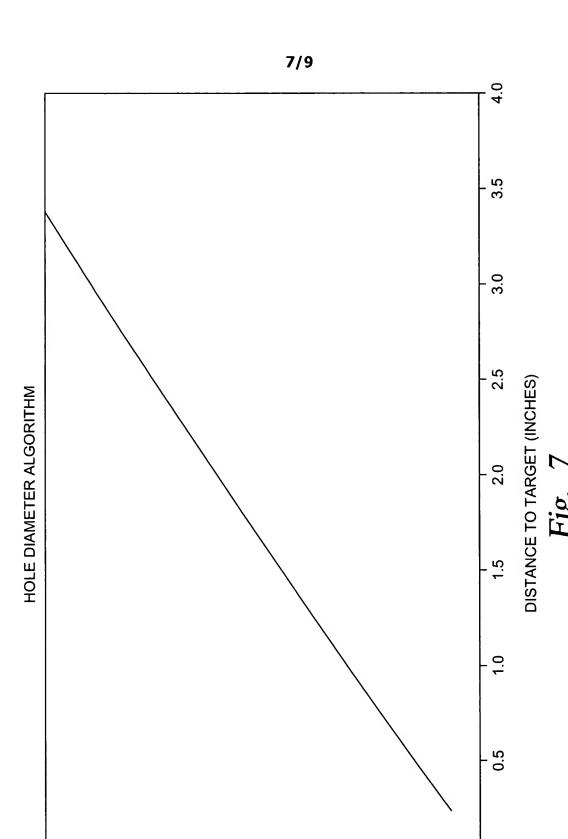












HOLE DIAMETER (INCHES)

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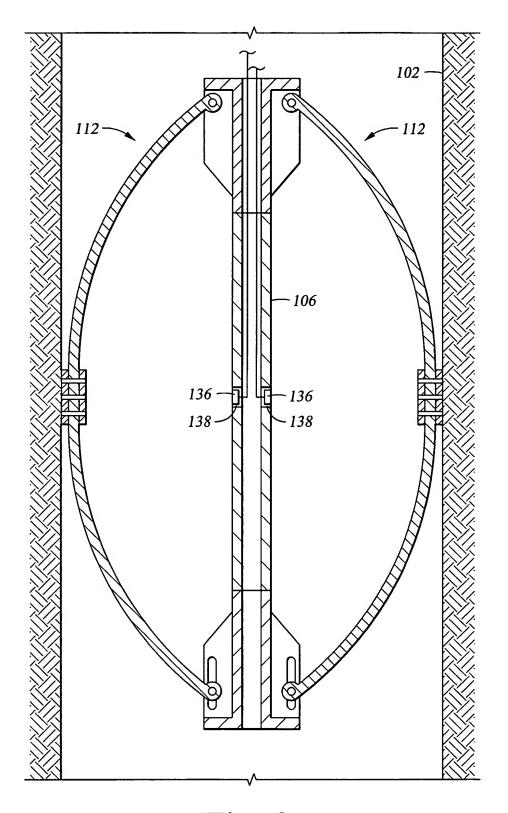


Fig. 8

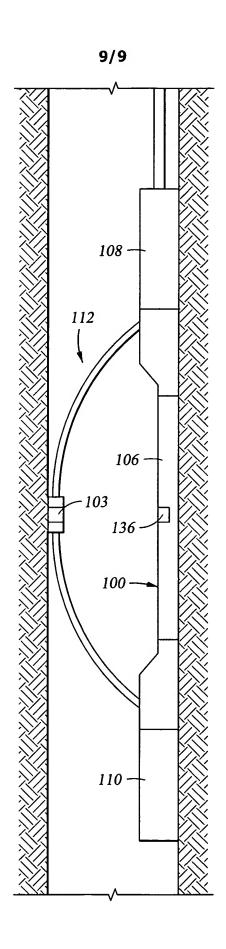


Fig. 9